

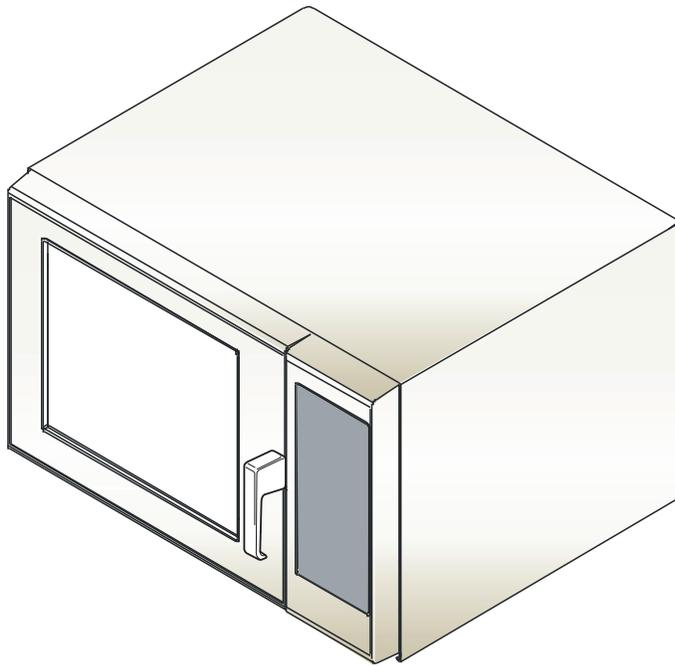
# Parts Information

## Commercial Microwave Oven

### **Important notes:**

This is an uncontrolled document.

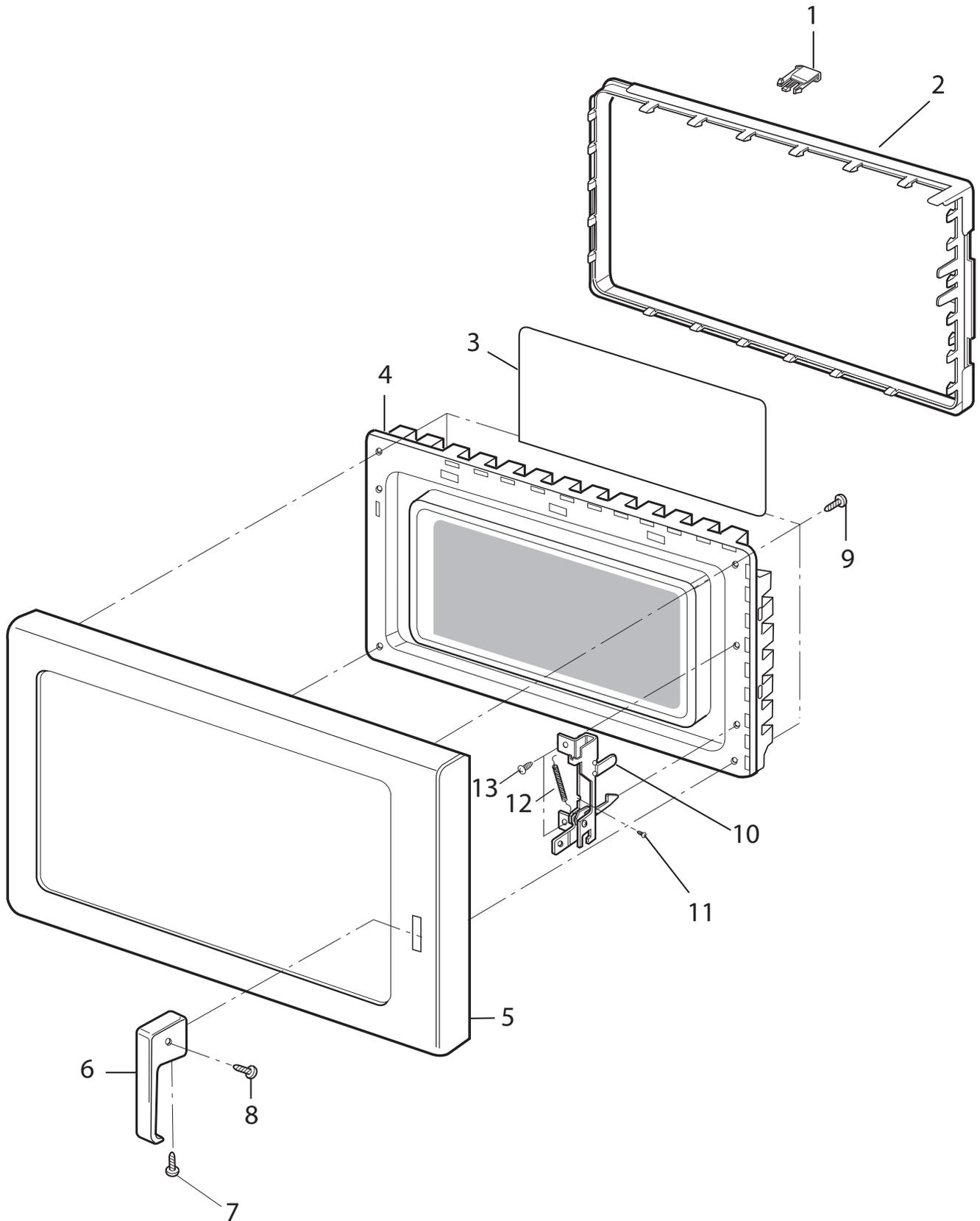
There is no record of its distribution and no corrections will be provided.



**Models and Manufacturing numbers covered:**

**RFS518TS      P2001004M**

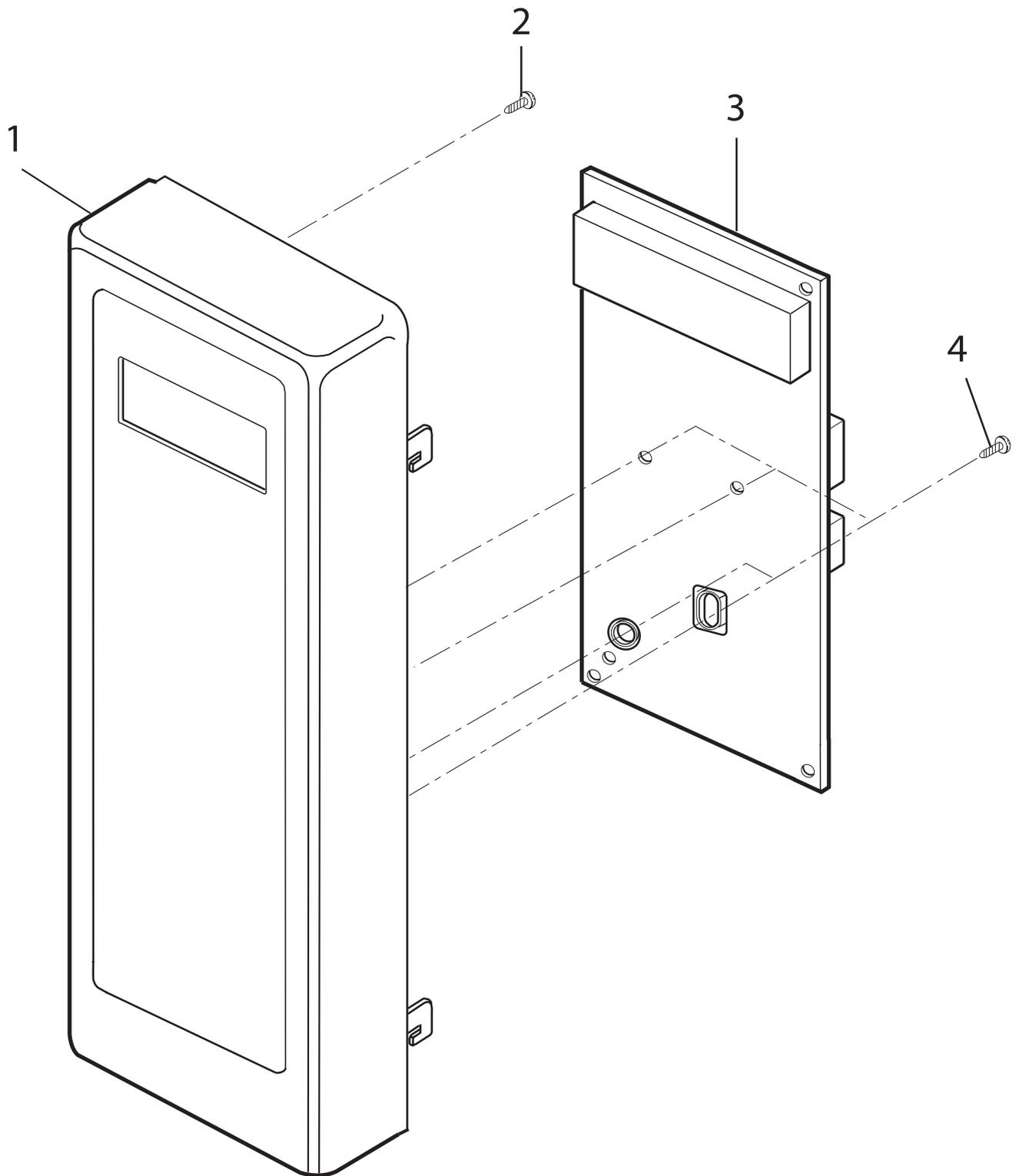
# DOOR



# DOOR

<b>Reference</b>	<b>Part Number</b>	<b>Description</b>	<b>Quantity</b>
1	53001543	CAP, TOP HINGE	1
2	53002013	COVER, CHOKE	1
3	13066801	WINDOW, INNER	1
4	53002018	WELD, INNER DOOR	1
5	54116003	OUTER DOOR ASSY, SS	1
6	12002453	KIT, HANDLE	1
7	59002164	SCREW- HANDLE BOTTOM	1
8	59002163	SCREW- HANDLE SIDE	1
9	54116024	SCREW	4
10	53001779	LATCH	1
11	54116022	SCREW	1
12	53001780	SPRING	1
13	54116038	SCREW	2

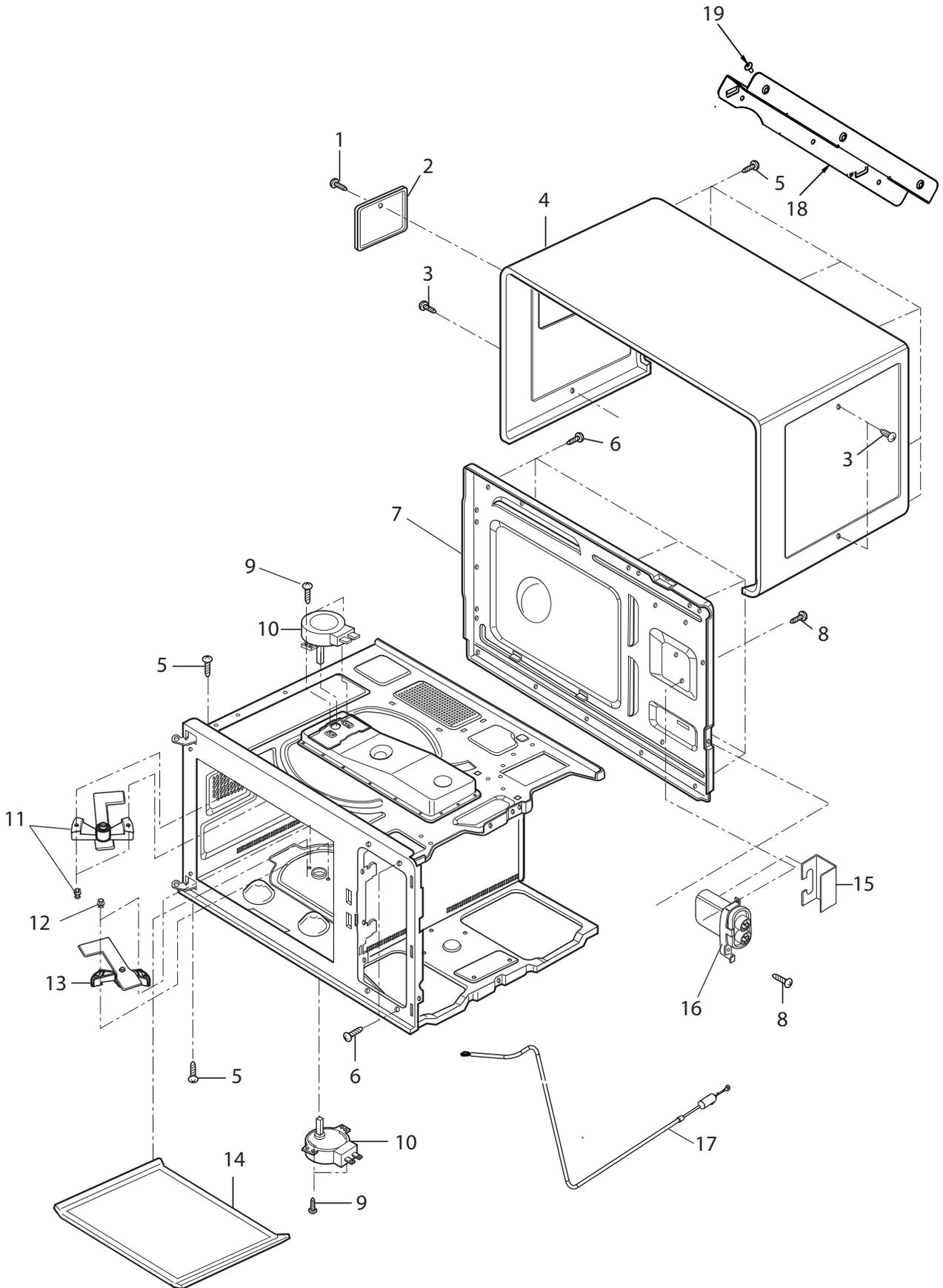
# TOUCH PANEL



# TOUCH PANEL

<b>Reference</b>	<b>Part Number</b>	<b>Description</b>	<b>Quantity</b>
1	54116010	ESCUTCHEON / TOUCH PANEL ASSY	1
2	54116017	SCREW	1
3	54116043	BOARD, HV/LV	1
4	54116044	SCREW	4

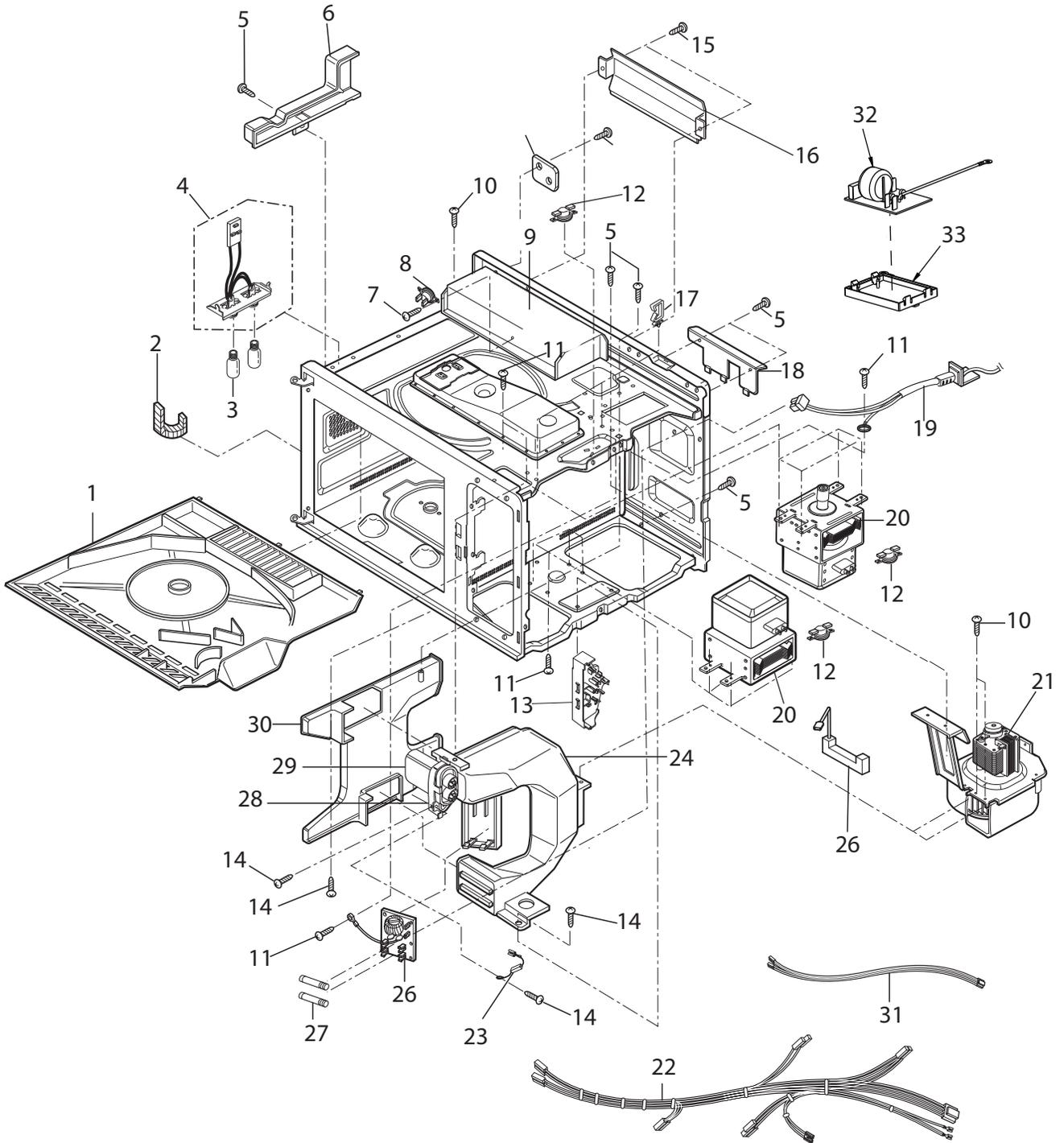
# OVEN CAVITY



## OVEN CAVITY

<b>Reference</b>	<b>Part Number</b>	<b>Description</b>	<b>Quantity</b>
1	53001609	SCREW	1
2	53001579	COVER, LAMP- STAINLESS	1
3	54116031	SCREW	4
4	53001577	WRAPPER- STAINLESS	1
5	54116021	SCREW	9
6	54116021	SCREW	7
7	54116063	BACK- OVEN	1
8	54116029	SCREW	3
9	54116022	SCREW	1
10	59001625	MOTOR, ANTENNA	1
11	12002592	KIT- ANTENNA TOP	1
12	53001554	RIVET ASSEMBLY	2
13	12002593	KIT- ANTENNA BOTTOM	1
14	53002009	TRAY, CERAMIC	1
15	53002031	INSULATOR	1
16	53001724	BRACKET, CAPACITOR, BACK	1
17	20036801	DIODE- SLEEVED	1
18	54116033	DEFLECTOR, AIR	1
19	54116034	SCREW	3

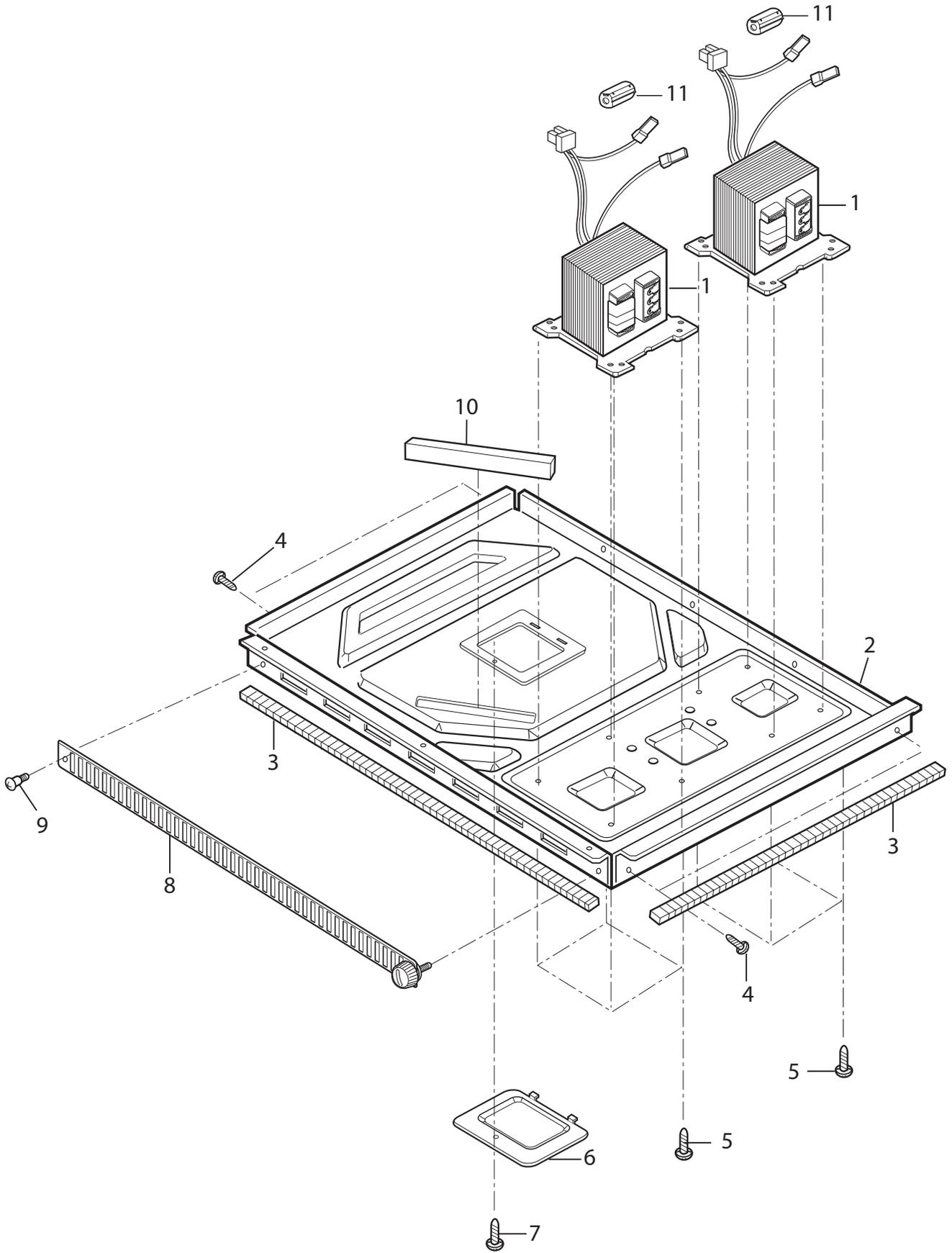
# INTERIOR



# INTERIOR

<b>Reference</b>	<b>Part Number</b>	<b>Description</b>	<b>Quantity</b>
1	53002003	GREASE SHIELD	1
2	53001610	GASKET	1
3	54116028	LAMP	2
4	54116027	LAMP & RECEPTACLE ASSY	1
5	54116017	SCREW	7
6	53001592	DUCT, EXHAUST- LEFT	1
7	54116024	SCREW	1
8	53001817	THERMAL CUTOUT - CAVITY	3
9	53001559	DUCT, OUTLET-TOP	1
10	54116022	SCREW	3
11	54116029	SCREW	6
12	54116023	THERMAL CUT OUT- MAGNETRON	2
13	54116036	SWITCH, INTERLOCK ASSY	1
14	54116021	SCREW	2
15	54116029	SCREW	2
16	53001620	AIR DEFLECTOR	1
17	B5667304	CLIP- WIRE	1
18	53001621	COVER, POWER CORD	1
19	53001742	POWER CORD	1
20	53002025	MAGNETRON	2
21	53001744	BLOWER MOTOR ASSEMBLY	1
22	54116047	HARNESS, MAIN	1
23	20036801	DIODE - SLEEVED	2
24	53001727	DUCT, MAG.	1
25	54116050	FUSE ASSEMBLY	2
26	53001746	BOARD, FUSE	1
27	M0805105	FUSE-15A TD	1
28	53001728	BRACKET, CAPACITOR, FRONT	1
29	54116054	CAPACITOR, .95	2
30	53001729	DUCT, EXHAUST- RIGHT	1
31	54116048	HARNESS, MAG TCO	1
32	53001741	HOLDER - FILTER BOARD	1
33	53001740	FILTER BOARD	1

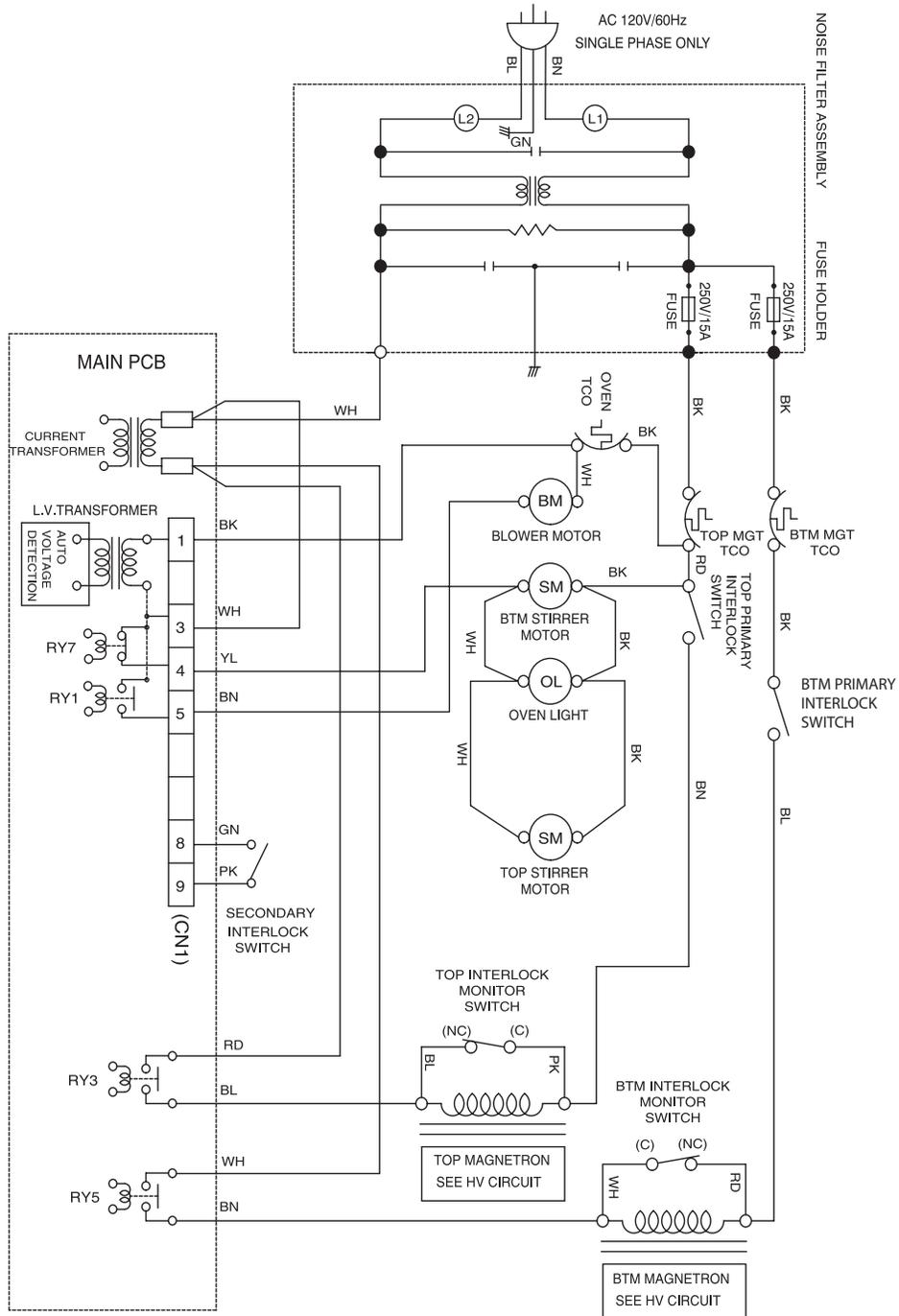
# BASE



## BASE

<b>Reference</b>	<b>Part Number</b>	<b>Description</b>	<b>Quantity</b>
1	54116058	TRANSFORMER-HV	2
2	53001625	PLATE, BASE- W/COVER & GASKETS	1
3	R0000413	GASKET, BASEPAN- 84 in (213 cm)	1
4	54116031	SCREW	4
5	54116029	SCREW	8
6	53001628	COVER, BASE	1
7	54116017	SCREW	1
8	53001571	FILTER, AIR- W/THUMB SCREW	1
9	53001629	SCREW, DRAWING	2
10	53001734	GASKET	1
11	54116051	FILTER ASSEMBLY	1

# WIRING DIAGRAM



NOTE:  
1. DOOR IS OPENED.  
2. WIRE COLOR

SYMBOL	COLOR
BK	BLACK
BN	BROWN
BL	BLUE
GN	GREEN
PK	PINK
RD	RED
WH	WHITE
YL	YELLOW

